	Application No.	Applicant(s)
Notice of Allowability	10/790,750	CHO ET AL.
	Examiner	Art Unit
	Coon D. Shooktman	2125
	Sean P. Shechtman	2125
The MAILING DATE of this communication apper All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this ap or other appropriate communication GHTS. This application is subject to	plication. If not included n will be mailed in due course. THIS
1. This communication is responsive to <u>9/15/05</u> .		
2. The allowed claim(s) is/are 1,3-12,14 and 15.		
3. ☑ Acknowledgment is made of a claim for foreign priority un a) ☑ All b) ☐ Some* c) ☐ None of the:		
 ☐ Certified copies of the priority documents have been received. ☐ Certified copies of the priority documents have been received in Application No 		
Copies of the certified copies of the priority documents have been received in this national stage application from the		
International Bureau (PCT Rule 17.2(a)).		
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application. THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		
4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.		
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.		
(a) ☐ including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached		
1) hereto or 2) to Paper No./Mail Date		
(b) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date		
Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).		
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.		
	•	
Attachment(s) 1. ☐ Notice of References Cited (PTO-892)	5. Notice of Informal F	Patent Application (PTO-152)
Notice of Preferences Orled (PTO-932) Notice of Draftperson's Patent Drawing Review (PTO-948)	6. ☐ Interview Summary	• • • • • • • • • • • • • • • • • • • •
	Paper No./Mail Da	ite
3. Information Disclosure Statements (PTO-1449 or PTO/SB/0 Paper No./Mail Date 9/15/05	<i>,</i> –	
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material	8. 🛭 Examiner's Statem	ent of Reasons for Allowance
C. Diological Material	9.	

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DETAILED ACTION

1. Claims 1, 3-12, and 14-15 are presented for examination. Claims 1, 10, 14 and 15 have been amended. Claims 2 and 13 have been cancelled.

Claim Rejections - 35 USC § 112

2. Rejections withdrawn due to the amendment.

Claim Rejections - 35 USC § 102

3. Rejections withdrawn due to the amendment.

Allowable Subject Matter

4. The following is an examiner's statement of reasons for allowance:

Referring to claims 1, 14, and 15, neither Reid-Green nor the prior art of record teach calculating feed rates, reference forces, force components, or apparent variables of force component calculations using the formulae in the claims.

Referring to claim 7, neither Reid-Green nor the prior art of record teach calculating a feed rate that satisfies a reference cutting force at a rotation angle where it is estimated that the maximum cutting force occurs through cutting force modeling.

Claims 3-6 and 8-12 depend from claims 1 and 7 and are therefore also allowable. It is for these reasons that applicant's invention defines over the prior art of record.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

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Conclusion

5. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sean P. Shechtman whose telephone number is (571) 272-3754. The examiner can normally be reached on 9:30am-6:00pm, M-F.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Leo P. Picard can be reached on (571) 272-3749. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

L-PC

SPS

Sean P. Shechtman

October 12, 2005

LEO PICARD
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 2100